# FORSPEC PROTECTIVE COATINGS

Chemwatch: 14-08369 Version No: 2.1

Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

Chemwatch Hazard Alert Code: 1

Issue Date: **10/03/2025** Print Date: **10/03/2025** L.GHS.AUS.EN.E

# SECTION 1 Identification of the substance / mixture and of the company / undertaking

### Product Identifier

Product name	EXPANDOFLEX EXPANSION JOINT TAPE	
Chemical Name	Not Available	
Synonyms	elastomers SBC; polyolefin thermoplastic; elastomers TPO; styrenated copolymers; Caoutchouc thermoplastic; SIS Thermoplastic elastomer; RTEP; A 100; Astryu; VH 950; X 1180; TPE 675; Forgrin; HR 1041; TP 6CDB; Geolast; TPE 822; Sibilen; T 9301J; NUC 6096; IRP 1265; TPE 5260; Actymer G; JSR-EPC2P; TPE 5280A; Somos 201; TF 50E700; Thekaflex; Kvartopren; Teflex 220; DVA 7100-73; X121-70M330; Leveflex EP; DVA 7100-64; JSR-PEL 217; Sarlink 2000; Oleflex TPO; SeptonPV 604; JSR-EPT 7741; X 121-60M200; Kraton 1551G; Sarlink 3990; X 121-65M300; Sarlink 8168; Elvaloy 742F.	
Chemical formula	Not Available	
Other means of identification	Not Available	
CAS number	308079-71-2	

# Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	TPE (Thermoplastic Elastomer) is a kind of high strength, high elasticity and thermoplastic rubber with hardness, excellent coloring,soft,
	weather resistance, and fatigue resistance. Also, it is not curing and can be recycled to reduce costs. In addition, it not only can be second injected, but also be formed separately. It is vulcanized rubber. And it can be described as a combination of advantages of plastic and
	rubber.
	Synthetic polymer.
	For styrene block copolymers (thermoplastics)
	Styrenic block copolymers are often used to enhance the performance of many products. They are widely used in sealants, gasket materials,
	hot melt adhesives, rubber bands, toy products, shoe soles and in bitumen products for road paving and roofing applications. They are also
	used as impact modifiers and tougneners in plastics and adnesives. They are produced by ionic conclumentation of churchane and but diana (SPS) or of churche and 2 methyl 1.2 but diana (SIS)
	They are produced by joint copolymerization of styletie and butadietie (SBS) or or styletie and 2-metry-1,3-butadietie (SIS).
	Styrene butadiene rubber (SBR) block cooplymers, like other styrene block cooplymers, consist of block seaments of styrene monomer and
	rubber monomer units. These materials have good abrasion resistance and good aging stability when protected by additive.
	These polymers are often blended with many other polymers, and with oil and fillers, which allows for a versatile modification of product
	properties.
	When cooled from the melt state to a temperature below the glass transition, the polystyrene blocks phase separate to form rigid and hard
	domains that act as physical cross-links for the elastomeric diene blocks.
	The most important triblock copolymer is SBS. It has higher tensile strength than SBR rubber but only limited heat resistance. SBS and SIS
	are less resilient than chemically crossilinked elastomers and thus, do not recover as eniciently from deformation as vulcanized diene
	erasioniers. Because of the presence of double bonds in the midblock structure, both SBS and SIS are vulnerable to thermal and oxidative degradation
	For polybutadiene, degradation generally occurs through crosslinking, and for polyisoprene through chain scission. By selective
	hydrogenation of the midblock to ethylene-butylene (EB) repeat units the triblock copolymers become substantially more stable. These so
	called SEBS block copolymers have much improved thermal and weathering resistance but less good mechanical properties.
	There is an important difference in the mechanism of degradation between styrene-butadiene-styrene (SBS) block copolymers and styrene-
	isoprene-styrene (SIS) block copolymers. SBS polymers can degrade by crosslinking in the mid-block. A formulation containing a high
	concentration of an SBS polymer, and held at high temperature in a mixer or holding tank for an excessive period of time, may form gel
	particles as degradation occurs and generally increases in viscosity. SIS polymers degrade by chain scission of the polyisoprene chain. A
	formulation based on all SIS polymer begraded at high temperature will show a loss in their viscosity, but to get will follow.
	compatibility with SBS and SB polymers in many formulations. SIBS polymers offer improved compatibility with SBS and SB polymers over
	conventional SIS polymers. This additional level of compatibility can help improve adhesive formulation performance
	It is important to note that the unique polymerization process used to manufacture these polymers can yield both linear and radial polymer
	structures useful for tailoring polymers to specific performance requirements.
	Since SIBS polymers are styrenic block copolymers, tackifying resins and other additives have an affinity for either of the two phases with
	which to interact. SIBS polymers have two glass-transition temperatures - an upper (about 100 deg C for the polystyrene domains) and a
	lower (about -73 deg C for the isoprene-butadiene mid-block). SIBS polymers can be effectively tackined using resins from any of the major
	resin categories, such as aromatic modified C5 hydrocarbons, partially and fully hydrogenated hydrocarbons, rosin esters (gum, wood, and
	tail on derivatives), and indunied repense. Because of their unique isoprene/hutatiane mid-block chemistry, adhesives formulated with SIRS polymers are less subject to viscosity.
	change during prolonged heat conditions. SIBS polymers can be mixed similar to conventional mid-block polymers, and the same level of
	care and good manufacturing practices should be followed. SIBS polymers show excellent viscosity retention during heat aging.
	Styrene-butadiene or styrene-butadiene rubber (SBR) describe families of synthetic rubbers derived from styrene and butadiene. These
	materials have good abrasion resistance and good aging stability when protected by additives. About 50% of car tires are made from various
	types of SBR. The styrene/butadiene ratio influences the properties of the polymer: with high styrene content, the rubbers are harder and
	less rubbery.
	Other uses include shoe heels and soles, gaskets, and even chewing gum.
	Latex (emusion) SBR is extensively used in coated papers, being one or the cheapest resins to bind pigmented coatings.
	It is also used in building applications, as a searing and binding agent beind refuters as an alternative to F vA, but is more expensive, in the latter another the second entering and the second entering and the second entering and the second entering and the second entering as the second entering and the second entering and the second entering as the second entering and the second entering as the second entering and the second entering as the second ente
	conditions.
	SBR is often used as part of cement based substructural (basement) waterproofing systems where as a liquid it is mixed with water to form
	the Gauging solution for mixing the powdered Tanking material to a slurry. SBR aids the bond strength, reduces the potential for shrinkage
	and adds an element of flexibility.
	It is also used by speaker driver manufacturers as the material for Low Damping Rubber Surrounds.
	Additionally, it is used in some rubber cutting boards.
	SBK is also used as a binder in lithium-ion battery electrodes, in combination with carboxymethyl cellulose as a water-based alternative for,
	e.g. polyviinjiudene nuonde SRP is not to be confused with a thermonlastic electomer made from the same menomers, styrene bytediane block construmer
	Poly(styren-but de contesed while a memorphastic elastomer made nom me same monomers, styrene-butable block copolymen Poly(styren-butable) or SBS is a hard rubber that is used for nonducts like the soles of shoes the treads and other places
	where durability is important. It is a type of copolymer called a block conolymer. Its backbone chain is made up of three segments. The first is
	a long chain of polystyrene. The middle is a long chain of polybutadiene, and the last segment is another long section of polystyrene

The polybutadiene and polystyrene portions are incompatible and form a two-phase system consisting of domains of glassy polystyrene interlinked by flexible polybutadiene chains. The resulting network structure behaves as if the molecules were chemically cross-linked or vulcanized and exhibits high tensile strength. The tensile strength of the butadiene-styrene block copolymer depends on the styrene content, molecular weight, and temperature. Bitumens may be modified by SBSs During the dissolution of the rubber, the following phenomena occur: polymer crumbs, molten at high temperature, are sheared into small droplets and the molecules start to uncoil and disentangle, assisted by the oils and resins in the bitumen. Depending on the concentration of rubber, a continuous bitumen or a continuous rubber phase will develop. Other systems may be used in bitumen modification; these include SB (styrene-butadiene), SIS (styrene-isoprene-styrene), and SIBS (styrene-isoprene-butadiene-styrene), either alone or in admixture with SBS. A thermoplastic, or thermosoftening plastic, is a plastic material, a polymer, that becomes pliable or moldable above a specific temperature and solidifies upon cooling. Most thermoplastics have a high molecular weight. The polymer chains associate through intermolecular forces, which weaken rapidly with increased temperature, yielding a viscous liquid. Thus, thermoplastics may be reshaped by heating and are typically used to produce parts by various polymer processing techniques such as injection molding, compression molding, calendering, and extrusion. Thermoplastics differ from thermosetting polymers, which form irreversible chemical bonds during the curing process. Thermosets do not melt when heated: they decompose and do not reform upon cooling. Above its glass transition temperature and below its melting point, the physical properties of a thermoplastic change drastically without an associated phase change. Some thermoplastics do not fully crystallize below the glass transition temperature, retaining some or all of their amorphous characteristics. Amorphous and semi-amorphous plastics are used when high optical clarity is necessary, as light is scattered strongly by crystallites larger than its wavelength. Amorphous and semi-amorphous plastics are less resistant to chemical attack and environmental stress cracking because they lack a crystalline structure. Brittleness can be decreased with the addition of plasticizers, which increases the mobility of amorphous chain segments to effectively lower the glass transition temperature. Modification of the polymer through copolymerization or through the addition of non-reactive side chains to monomers before polymerization can also lower it. Before these techniques were employed, plastic automobile parts would often crack when exposed to cold temperatures. These are linear or slightly branched long chain molecules capable of repeatedly softening on heating and hardening on cooling.

#### Details of the manufacturer or supplier of the safety data sheet

Registered company name	FORSPEC PROTECTIVE COATINGS
Address	22/872 Canterbury Rd. Roselands NSW 2196 Australia
Telephone	+61 2 8021 3517
Fax	Not Available
Website	www.forspec.com.au
Email	info@forspec.com.au

#### Emergency telephone number

Association / Organisation	FORSPEC PROTECTIVE COATINGS	
Emergency telephone number(s)	+61 2 8021 3517 (Mon-Fri 7.30am to 5pm; Sat 8.30am to 12.30pm)	
Other emergency telephone number(s)	Not Available	

#### **SECTION 2 Hazards identification**

#### Classification of the substance or mixture

### NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

#### Chemwatch Hazard Ratings

	Min	Max	
Flammability	1		
Toxicity	0		0 = Minimum
Body Contact	1		1 = Low
Reactivity	1		2 = Moderate
Chronic	0		3 = Hight4 = Extreme

Poisons Schedule	Not Applicable	
Classification <sup>[1]</sup>	Non hazardous	
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

#### Label elements

Hazard pictogram(s)	Not Applicable	
Signal word	Not Applicable	
Hazard statement(s)		
Not Applicable		
Precautionary statement(s) Prevention		

Not Applicable

Precautionary statement(s) Response Not Applicable

Precautionary statement(s) Storage

Not Applicable

### Precautionary statement(s) Disposal

Not Applicable

### **SECTION 3 Composition / information on ingredients**

Substances			
CAS No		%[weight]	Name
308079-71-	2	>98	thermoplastic elastomers
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available			

### Mixtures

See section above for composition of Substances

### **SECTION 4 First aid measures**

Description of first aid measures		
Eye Contact	If this product comes in contact with eyes:  Wash out immediately with water.  If irritation continues, seek medical attention.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.  For THERMAL burns:  Do NOT remove contact lens  Lay victim down, on stretcher if available and pad <b>BOTH</b> eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye.  Seek urgent medical assistance, or transport to hospital.	
Skin Contact	If skin or heir contact occurs: Piculs skin and hair with running water (and scap if available). Seek medical attention in event of irritation. In case of burns: In case of burns: In case of burns: In mendiately apply cold water to burn either by immersion or wrapping with saturated clean cloth. Do NOT remove or cat away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury. DO NOT paphy context builter or tennove solidiled material. Outckly cover wound with dressing or clean cloth to help prevent infection and to ease pain. For large burns, sheets, howels or pillow sills are ideal: leave holes for eyes, nose and mouth. DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances. Water may be given in small quantities if the person is conscious. Alcohol is not to be given under any circumstances. Reassure. Treat for shock by keeping the person warm and in a lying position. Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient. For therma burns: Pertonsmit burns: Deconstaminate area around burn. Conscient the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin) Hold burne dskin under cold (not cold) running water or immerse in cool water until pain subsides. Use compresses if running water is not available. Cover with sterile non-acle (not cold) running water or immerse in cool water until pain subsides. Use compresses if running water is not available. Cover who burne indexes with pain increases or swelling, reflexes, fever occur. For second-degree burns (affecting top layer of skin) Cool the burn by immerse in cold running water for 10-15 minutes. Use compresses if running water is not available. Do NOT apply but ex ro interments; this may cause infection. Do NOT apply ice as this may tower body temperature and cause further damage. Do NOT happly burs shells here and m	
Inhalation	<ul> <li>If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>Other measures are usually unnecessary.</li> </ul>	
Ingestion	<ul> <li>Immediately give a glass of water.</li> <li>First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>	

# Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Version No: 2.1

# **EXPANDOFLEX EXPANSION JOINT TAPE**

#### Extinguishing media

- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
- Foam.
- Dry chemical powder.
  BCF (where regulations permit).
- Carbon dioxide. • Water spray or fog - Large fires only.

### Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result		
	•		
Advice for firefighters			
Fire Fighting	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear breathing apparatus plus protective gloves.</li> <li>Prevent, by any means available, spillage from entering drains or water courses.</li> <li>Use water delivered as a fine spray to control fire and cool adjacent area.</li> <li>DO NOT approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> <li>Equipment should be thoroughly decontaminated after use.</li> </ul>		
Fire/Explosion Hazard	<ul> <li>Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions.</li> <li>Organic powders when linely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions).</li> <li>Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dust the LEL is often called the "Minimum Explosied Concentration", MEC).</li> <li>When processed with flammable liquids/apors/mists.ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixture will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists dusts.</li> <li>A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring peopole.</li> <li>Usually the initial or primary explosion t</li></ul>		

# **SECTION 6 Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures See section 8

### **Environmental precautions**

See section 12

### Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Clean up all spills immediately.</li> <li>Avoid breathing dust and contact with skin and eyes.</li> <li>Wear protective clothing, gloves, safety glasses and dust respirator.</li> <li>Use dry clean up procedures and avoid generating dust.</li> <li>Sweep up, shovel up or</li> <li>Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>Place spilled material in clean, dry, sealable, labelled container.</li> </ul>
Major Spills	Moderate hazard. CAUTION: Advise personnel in area. Alert Emergency Services and tell them location and nature of hazard. Control personal contact by wearing protective clothing. Prevent, by any means available, soillage from entering drains or water courses.

- IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers
  - for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.
- ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
   If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# SECTION 7 Handling and storage

Precautions for safe handling	
Safe handling	<ul> <li>The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.)</li> <li>It is essential that workers in the immediate area of the machinery ware yean askin protection (such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns.</li> <li>Fumes or vapours emitted from hot metted materials, during converting operations, may condense on overhead metal surfaces or exhaust durts. The condensate may contain substances which are initiating or toxic. Avoid contact of that material with the skin. Wear rubber or other impermeable gloves when declaming contaminated areas.</li> <li>Avoid process temporatures above decomposition temperatures. Overheating may occur at excessively high cylinder heats, overworking of the meth by wrong screw configuration, ro by long dwell time in the machine. Under such conditions, themal emissions and heat-degradation products might, without proper venilation, reach hazardous concentrations in the converting area. Hot purgings should be collected only as thin flat strands to allow for rapid cooling. Hot purgings should be cooled by quenching in water in a well-ventilated area.</li> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective coloning spaces until atmosphere has been checked.</li> <li>DO NOT allow material to contact humans, exposed food or food utensils.</li> <li>Avoid physical damage to containers.</li> <li>Avoid physical damage to cont</li></ul>
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry area protected from environmental extremes.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>For major quantities:</li> <li>Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).</li> <li>Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.</li> </ul>

#### Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Lined metal can, lined metal pail/ can.</li> <li>Plastic pail.</li> <li>Polyliner drum.</li> <li>Packing as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul>
Storage incompatibility	Avoid reaction with oxidising agents

#### SECTION 8 Exposure controls / personal protection

#### **Control parameters**

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Ingredient	Original IDLH	Revised IDLH
thermoplastic elastomers	Not Available	Not Available

#### MATERIAL DATA

Sensory irritants are chemicals that produce temporary and undesirable side-effects on the eyes, nose or throat. Historically occupational exposure standards for these irritants have been based on observation of workers' responses to various airborne concentrations. Present day expectations require that nearly every individual should be protected against even minor sensory irritation and exposure standards are established using uncertainty factors or safety factors of 5 to 10 or more. On occasion animal no-observable-effect-levels (NOEL) are used to determine these limits where human results are unavailable. An additional approach, typically used by the TLV committee (USA) in determining respiratory standards for this group of chemicals, has been to assign ceiling values (TLV C) to rapidly acting irritants and to assign short-term exposure limits (TLV STELs) when the weight of evidence from irritation, bioaccumulation and other endpoints combine to warrant such a limit. In contrast the MAK Commission (Germany) uses a five-category system based on intensive odour, local irritation, and elimination half-life. However this system is being replaced to be consistent with the European Union (EU) Scientific Committee for Occupational Exposure Limits (SCOEL); this is more closely allied to that of the USA. OSHA (USA) concluded that exposure to sensory irritants can:

cause inflammation

cause increased susceptibility to other irritants and infectious agents

lead to permanent injury or dysfunction

Hands/feet protection

- permit greater absorption of hazardous substances and
- acclimate the worker to the irritant warning properties of these substances thus increasing the risk of overexposure.

#### Exposure controls

Appropriate engineering controls	For molten materials: Provide mechanical ventilation; in general such ventilation sh work stations where the material is heated. Local exhaust ventilation handling the molten material. Keep dry!! Processing temperatures may be well above boiling point of vent unvented equipment. Engineering controls are used to remove a hazard or place a can be highly effective in protecting workers and will typically The basic types of engineering controls are: Process controls which involve changing the way a job activit Enclosure and/or isolation of emission source which keeps a strategically "adds" and "removes" air in the work environmer design of a ventilation system must match the particular proce Employers may need to use multiple types of controls to prev General exhaust is adequate under normal operating condition of overexposure exists, wear approved respirator. Supplied-a essential to ensure adequate protection. Provide adequate very generated in the workplace possess varying "escape" velocitit required to effectively remove the contaminant. Type of Contaminant: solvent, vapours, degreasing etc., evaporating from tank (in aerosols, fumes from pouring operations, intermittent contar spray drift, plating acid fumes, pickling (released at low veloced direct spray, spray painting in shallow booths, drum filling, of generation into zone of rapid air motion) grinding, abrasive blasting, tumbling, high speed wheel ger of very high rapid air motion) Within each range the appropriate value depends on: Lower end of the range 1: Room air currents minimal or favourable to capture 2: Contaminants of low toxicity or of nuisance value only. 3: Intermittent, low production. 4: Large hood or large air mass in motion Simple theory shows that air velocity falls rapidly with distance decreases with the square of distance from the extraction poin adjusted, accordingly, after reference to distance from the cor a minimum of 1-2 m/s (200-400 f/min) for extraction of solven mechanical considerations, pr	ould be provided at compounding/ converting areas and ntilation should be used over and in the vicinity of machin         water, so wet or damp material may cause a serious steat         barrier between the worker and the hazard. Well-designe         be independent of worker interactions to provide this hig         cy or process is done to reduce the risk.         selected hazard "physically" away from the worker and vt.         t. Ventilation can remove or dilute an air contaminant if or         ess and chemical or contaminant in use.         rent employee overexposure.         ons. Local exhaust ventilation may be required in special ir type respirator may be required in special circumstance         entilation in warehouses and enclosed storage areas. Air         ies which, in turn, determine the "capture velocities" of free         n still air).         city into zone of active generation)         conveyer loading, crusher dusts, gas discharge (active         herated dusts (released at high initial velocity into zone         Upper end of the range         1: Disturbing room air currents         2: Contaminants of high toxicity         3: High production, heavy use         4: Small hood-local control only         ea away from the opening of a simple extraction pipe. Velint (in simple cases). Therefore the air speed at the extraction fan, its generated in a tank 2 meters distant from the extraction fan, its generated in a tank 2 meters distant	at fabricating/ filling ery involved in m explosion if used in ed engineering controls h level of protection. entilation that lesigned properly. The circumstances. If risk ess. Correct fit is contaminants essh circulating air Air Speed: 0.25-0.5 m/s (50- 100 f/min) 0.5-1 m/s (100- 200 f/min.) 1-2.5 m/s (200- 500 f/min.) 2.5-10 m/s (500- 2000 f/min.) 2.5-10 m/s (500- 2000 f/min.)
Individual protection measures, such as personal protective equipment			
Eye and face protection	<ul> <li>Safety glasses with side shields.</li> <li>Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>		
Skin protection	See Hand protection below		

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in

advance and has therefore to be checked prior to the application.

	The exact theak through time to substances has to be obtained from the manufacture of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed molisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:         - frequency and duration of contact.         - denemical resistance of glove material,         - glove thickness and         - dexterity         Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).         - When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.         - When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.         - Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.         - Contaminated gloves should be replaced.         As defined in ASTM F-739-96 in any application, gloves are rated as:         - Excellent when breakthrough time > 480 min         - Boro when breakthrough time > 480 min         - Boro when breakthrough time > 20 min         - Poor when breakthrough time > 20 min         - Boro when breakthrough	ŀ
	<ul> <li>polychloroprene.</li> <li>nitrile rubber.</li> <li>butyl rubber.</li> <li>fluorocaoutchouc.</li> <li>polyvinyl chloride.</li> <li>Claves should be examined for wear and/or degradation constantly.</li> </ul>	
Body protection	See Other protection below	
Other protection	<ul> <li>When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> <li>Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure.</li> <li>CAUTION: Vapours may be irritating.</li> <li>Overalls.</li> <li>P.V.C apron.</li> <li>Barrier cream.</li> <li>Skin cleansing cream.</li> </ul>	
Body protection	See Other protection below         • When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.         • Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure.         • CAUTION: Vapours may be irritating.         • Overalls.         • P.V.C apron.         • Barrier cream.         • Skin cleansing cream.         • Eye wash unit.	

#### **Respiratory protection**

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A P1 Air-line*	-	A PAPR-P1 -
up to 50 x ES	Air-line**	A P2	A PAPR-P2
up to 100 x ES	-	A P3	-
		Air-line*	-
100+ x ES	-	Air-line**	A PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

For molten materials:

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.

• Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)

Use approved positive flow mask if significant quantities of dust becomes airborne.

Try to avoid creating dust conditions.

### **SECTION 9** Physical and chemical properties

#### Information on basic physical and chemical properties

Appearance	White powder or pellets; does not mix with water. Use may require material be molten. Molten or heated material may be compounded, moulded or extruded. Family of products which vary in their physical properties as a result of variations in production. Data presented here is for typical family member.		
Physical state	Divided Solid	Relative density (Water = 1)	0.98
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Negligible
Vapour pressure (kPa)	Negligible	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Applicable
Heat of Combustion (kJ/g)	Not Available	Ignition Distance (cm)	Not Available
Flame Height (cm)	Not Available	Flame Duration (s)	Not Available
Enclosed Space Ignition Time Equivalent (s/m3)	Not Available	Enclosed Space Ignition Deflagration Density (g/m3)	Not Available

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

#### **SECTION 11 Toxicological information**

#### Information on toxicological effects a) Acute Toxicity Based on available data, the classification criteria are not met. b) Skin Irritation/Corrosion Based on available data, the classification criteria are not met. c) Serious Eye Based on available data, the classification criteria are not met. Damage/Irritation d) Respiratory or Skin Based on available data, the classification criteria are not met. sensitisation e) Mutagenicity Based on available data, the classification criteria are not met. f) Carcinogenicity Based on available data, the classification criteria are not met. a) Reproductivity Based on available data, the classification criteria are not met. h) STOT - Single Exposure Based on available data, the classification criteria are not met i) STOT - Repeated Exposure Based on available data, the classification criteria are not met. j) Aspiration Hazard Based on available data, the classification criteria are not met.

Inhaled Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Fully cured, vulcanised styrene/ butadiene rubber (SBR) products have a low toxicity. Dusts may cause temporary mild irritation and coughing.

Uncured (unvulcanised) SBR may contain styrene, butadiene residues, solvents and processing agents, which may have harmful effects. These chemicals may be inhaled in the form of vapours emitted from the solid material or as components of dust particles. SBR may emit irritating even toxic decomposition products if overheated or burned.

Processing for an overly long time or processing at overly high temperatures may cause generation and release of highly irritating vapours, which irritate eyes, nose, throat, causing red itching eyes, coughing, sore throat.

Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.

	If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures. Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. CAUTION: Vapours may be irritating.		
Ingestion	The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.		
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Molten material is capable of causing burns.		
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. The material may produce foreign body irritation in certain individuals.		
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Long term exposure to high dust concentrations may cause changes in lung function (i.e. pneumoconiosis) caused by particles less than 0.5 micron penetrating and remaining in the lung. A prime symptom is breathlessness. Lung shadows show on X-ray.		
EXPANDOELEX EXPANSION	ΤΟΧΙΟΙΤΥ	IRRITATION	
JOINT TAPE	Not Available	Not Available	
Legend:	1. Value obtained from Europe ECHA Registered Su specified data extracted from RTECS - Register of T	bstances - Acute toxicity 2. Value c oxic Effect of chemical Substances	btained from manufacturer's SDS. Unless otherwise
THERMOPLASTIC ELASTOMERS	No significant acute toxicological data identified in lit	erature search.	
Acute Toxicity	×	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

🗙 – Data either not available or does not fill the criteria for classification - Data available to make classification

#### **SECTION 12 Ecological information**

Toxicity					
	Endpoint	Test Duration (hr)	Species	Value	Source
EXPANDOFLEX EXPANSION JOINT TAPE	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

For high molecular weight synthetic polymers: (according to the Sustainable Futures (SF) program (U.S. EPA 2005b; U.S. EPA 2012c) polymer assessment guidance.)

High MW polymers are expected:

 $\cdot$  to have low vapour pressure and are not expected to undergo volatilization .

 $\cdot$  to adsorb strongly to soil and sediment

to be non-biodegradable (not anticipated to be assimilated by microorganisms.- therefore, biodegradation is not expected to be an important removal process. However many exceptions exist

High MW polymers are not expected to undergo removal by other degradative processes under environmental conditions

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients
Bioaccumulative potential		
Ingredient	Bioaccumulation	
	No Data available for all ingredients	
Mobility in soil		
Ingredient	Mobility	
	No Data available for all ingredients	

#### Waste treatment methods

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: Reduction Reuse Recycling Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted. Do NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority.
------------------------------	--

## **SECTION 14 Transport information**

### Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

### Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

## Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

#### 14.7. Maritime transport in bulk according to IMO instruments

#### 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
thermoplastic elastomers	Not Available

### 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
thermoplastic elastomers	Not Available

#### **SECTION 15 Regulatory information**

# Safety, health and environmental regulations / legislation specific for the substance or mixture

### thermoplastic elastomers is found on the following regulatory lists

International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

### Additional Regulatory Information

Not Applicable

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non- Industrial Use	No (thermoplastic elastomers)
Canada - DSL	No (thermoplastic elastomers)
Canada - NDSL	No (thermoplastic elastomers)
China - IECSC	No (thermoplastic elastomers)
Europe - EINEC / ELINCS / NLP	No (thermoplastic elastomers)
Japan - ENCS	No (thermoplastic elastomers)
Korea - KECI	No (thermoplastic elastomers)
New Zealand - NZIoC	No (thermoplastic elastomers)
Philippines - PICCS	No (thermoplastic elastomers)
USA - TSCA	No (thermoplastic elastomers)
Taiwan - TCSI	Yes
Mexico - INSQ	No (thermoplastic elastomers)
Vietnam - NCI	Yes
Russia - FBEPH	No (thermoplastic elastomers)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

### Issue Date: 10/03/2025 Print Date: 10/03/2025

## **EXPANDOFLEX EXPANSION JOINT TAPE**

Revision Date	10/03/2025
Initial Date	09/12/2020

#### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chernwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

- PC TWA: Permissible Concentration-Time Weighted Average
- PC STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit。
   IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- DNEL: Derived No-Effect Level
- PNEC: Predicted no-effect concentration
- MARPOL: International Convention for the Prevention of Pollution from Ships
- IMSBC: International Maritime Solid Bulk Cargoes Code
- IGC: International Gas Carrier Code
- IBC: International Bulk Chemical Code
- AIIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory
- NZIoC: New Zealand Inventory of Chemicals
- PICCS: Philippine Inventory of Chemicals and Chemical Substances
- TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
- INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- + FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

#### This document is copyright.

Apart from any fair dealing for the purposes of private study, research, review or criticism, as permitted under the Copyright Act, no part may be reproduced by any process without written permission from CHEMWATCH.

TEL (+61 3) 9572 4700.