

BALCONY/TERRACE WITH PEDESTAL DETAIL

WATERPROOFING TO BALCONY/TERRACE SPECIFICATION WITH PEDESTAL DETAIL - WATER BASE PU SYSTEM

1. Key Metrics:

- 1.1. Ensure concrete floors are level, smooth, and free of voids, protrusions, and cracks.
- 1.2. All falls must have a 1:100 degree slope/fall in the substrate.
- 1.3. Installation shall adhere to AS4654.2 2012 Waterproofing membrane systems for external use.
- 1.4. Cross-reference NCC 2022 Volume Two Building Code of Australia Class 1 and 10 buildings.

2. Preparation:

- 2.1. All surfaces to be waterproofed must be firm, clean, dry, sound, and smooth.
- 2.2. Remove all grease, oil, wax, curing compounds, loose material, paint, and other contaminants.
- 2.3. Conduct moisture meter and substrate surface temperature measurements before commencing any waterproofing systems.

3. Drainage Outlets:

- 3.1. Retro fit all drainage outlets to comply with AS4654.2 2012 regulated puddle flanges.
- 3.2. Recess the Puddle Flanges (if not cast-in-situ) into the substrate without protruding above it.

4. Primer Application:

- 4.1. Apply 1 coat of ACTFLEX EP-250 PRIMER or ACTFLEX 600 PRIMER to all floor areas, including a minimum of 150mm upturns on balconies and terraces.
- 4.2. Allow 4-6 hours cure @ 25°C and 50% R.H. for ACTFLEX EP-250 PRIMER or 1-3 hours to dry @ 25°C and 50% R.H. for ACTFLEX 600 PRIMER.
- 4.3. Prime all pipe penetrations with ACTFLEX SUPER BOND 007 primer.

5. Joint Sealant:

- 5.1. Apply a 15mm x 15mm fillet of ACTFLEX MS PRO joint sealant on all floor/wall corner junctions and pipe penetrations.
- 5.2. Allow 20-60 minutes drying time to achieve a tack-free finish.

6. Floor Wastes:

- 6.1. After priming, install ACTNOW 100mm RUBBER PUDDLE FLANGES on all floor wastes using ACTFLEX 75FC joint sealant to secure the wall and lip of the flange to the floor and primed PVC pipe surface.
- 6.2. Ensure secure adhesion of all flange surfaces to the PVC pipe and concrete flooring by applying hand pressure.

7. Waterproofing Membrane:

- 7.1. Apply a minimum of two coats of ACTFLEX 101 UV membrane to the previously primed surfaces for entire floor area, including upturns, hobs, parapet walls, and drainage outlets. Ensure That Cross Hatch Rolling has been implemented between coats
- 7.2. Achieve a Dry Film Thickness (DFT) of 1.2mm or 1200 microns with a coverage of approximately 8-10m² finished dry film thickness.
- 7.3. Allow 6 hours drying time between coats and 72 hours after the final coat at 25°C and 50% R.H.

Drip Groove Detail:

Option 1:

- Apply ACTFLEX EP 250 on the internal face of the hob, extending over the top of the hob to the external face.
- Once cured, apply 2 coats of ACTFLEX 988 CWP to the external face of the hob/soffit, extending to the drip grip. Allow 24 hours to dry after the final coat.

Option 2:

- Apply ACTFLEX EP 250 on the internal face of the hob, extending over the top of the hob to the external face.
- $\bullet \ \ \, \text{Then apply the approved Dulux Acratex facade weather proof system to the external face of the hob/soffit, extending to the drip grip.}$

Always consult with a Actech Protective Coatings Representative for regulations specific to your wet areas, as they may have additional requirements for waterproofing projects.

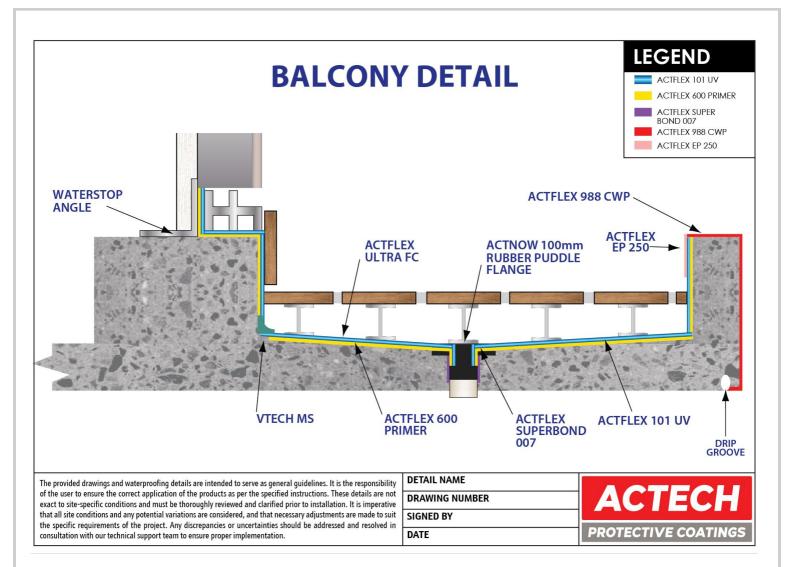


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